



³²/ ALL OVER UNLESS OTHERWISE SHOWN
CASE HARDEN ALL OVER
FINISHED CASE DEPTH .039"/.029"

TOOTH FLANKS ONLY TO BE PROFILE GROUND
TOOTH ROOT SURFACE MUST BE ENTIRELY
FREE FROM POST CARBURISING TOOL MARKS
AND GRINDING SCRATCHES.

Scale 1:1
Drawn ATF
Checked
Date 26.2.91

STAFFS SILENT GEAR

GEAR WORKS, SALEM STREET, ETRURIA,
STOKE-ON-TRENT, ST1 5PR.
Telephone: 0782-280136 (All Lines)

NOTES	TOLERANCES		MATERIAL	TITLE
ANGULAR TOLERANCE ± 0°-0'-30"	METRIC <input type="checkbox"/>	IMPERIAL <input type="checkbox"/>	832 M 13	
External Dias & Bores to be Concentric to Within mm/ ins TIR	UNTOLERANCED DIMENSIONS	UNTOLERANCED DIMENSIONS	SURFACE HARDNESS MIN 58 RC	